

# BALMORAL TANKS

## Industry services

Complementing our unrivalled portfolio of storage tanks and associated equipment, we provide pipework and mechanical services spanning site surveys, engineering design, civils groundwork, fabrication, installation, pipework, commissioning, maintenance and technical after sales services.

### Site surveys and engineering design

- AutoCAD and 3D Solidworks
- 'As-built' drawings of fabricated pipework and supports
- Early project collaboration to identify cost saving opportunities

### Off-site fabrication

- In-house coded welders to ASME IX, BS EN287
- Bespoke fabrications: pipe spools; supports; pipe bridges; steelwork
- Pre-assembled containerised pipework, skid units, frames
- Pipework and supports fabrication and delivery service
- Full range of pipework systems in the following materials:
  - *Stainless steel: metric thinwall 304L and 316L; schedule 10S, 20S, 40S; super duplex and duplex*
  - *Carbon steel: self colour; fusion bonded epoxy coated; galvanised*
  - *Ductile iron: EN545 (blue); EN589 (red)*
  - *Plastic: uPVC; ABS; MDPE; HDPE*

### Pipework systems

- Sludge; potable water; effluent water; treated water; chilled water; condensate
- 'Konaflex' above ground drainage systems: stainless steel; carbon galvanised
- CHP; hot water flow and return; fuel oil
- Mechanical building services: plant rooms; pipework; fabrications
- Biogas: natural gas; compressed air; nitrogen
- Small bore pipework systems

### Site installation and testing

- In-house time-served pipefitters, mechanical fitters and advanced craftsmen
- Operatives hold EUSR SHEA cards and trade-specific CSCS cards
- Full system and hydrostatic testing of pipework on completion

We would be delighted to quote for any of the above services and can be reached using the contact details below.

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**BALMORAL**  
Not just another tank company